

Rev.	Date	Revisions description	Drawn by	Checked by	Approved by
01A	21 Mar 2018	XDM MIGRATION	Cona A	Bigoni	Bianchini
01	09 Dec 2015	REVISED SURFACE ROUGHNESS	Zawada	Cona	Nobile
00	07 Aug 2015	EMESSO PER COSTRUZIONE ISSUED FOR CONSTRUCTION	Kalamorz W	Cona A	Nobile M

Material 1 (where not indicated on drawing)	State of supply Mat.1	Danieli Supply Std.	Supply Class	Pattern DB
Material 2	State of supply Mat.2	Danieli Supply Std.	Supply Class	Casting code
Material 1 Equivalent				
Heat Treatment				
On Drawing Symbol, if required,				
Coating				
On Drawing Symbol, if required,				
Unquoted radius (mm)	Unquoted bevels (mm)	Dimensions without tolerance as per	Machinings	Prec.Class Max.Welding Class
		DANIELI STD 2.4.103	0 / 12.5 / 6.3 / 3.2 / 1.6 / 0.8	C B

BALANCING
G= 16
Rpm = 300
et= 0.04 mm

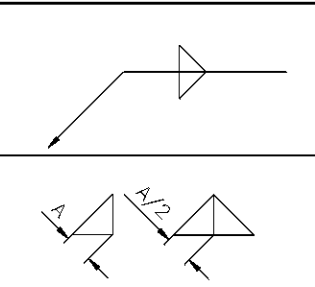
SALDATURE-WELDINGS:
- UTILIZZARE MATERIALE D'APPORTO DELLO STESSO TIPO DEL MATERIALE BASE
- CONTRIBUTION MATERIAL TO BE LIKE BASIC MATERIAL

SALDATURE A NORMA DANIELI STD 2.8.006 CLASSE B
WELDS AS PER DANIELI STD 2.8.006 CLASS ...

DOVE NON INDICATO A = 0.7 DELLO SPESSORE MINIMO DA COLLEGARE
WHERE NOT INDICATED A = 0.7 OF MINIMUM THICKNESS TO BE WELDED

-TUTTE LE LAVORAZIONI SONO DA EFFETTUARSI DOPO LA SALDATURA DEI MOZZI
- ALL MACHININGS MUST BE DONE AFTER HUB WELDING

- PERFORM VISUAL TEST (VT) TO ALL CAST SURFACE INTERNAL AND EXTERNAL BEFOR AND AFTER WELDS AS PER DANIELI STD. 2.8.033
- AFTER MACHININGS PERFORM DYE PENETRANT TEST (PT) AS PER DANIELI STD 2.8.120 ON SURFACES INDICATED



Project Name

DANIELI WEAN UNITED

Job nr
Obtained from 8.419753.H
Replaces

Family code/Machine code
AKR3 0230 1600

Weight (Kg) 220 J (Kgm³)

Title
RULLO CON SPORGENZE D230 D50
ROLLER WITH SHAFT D230 D50

DANIELI Shop number
8.755994.E

DANIELI dwg number

Revision
01A

Scale
1:5

Format
A2

Nr. of sheets
001

Sheet
001 Follow

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