

LINE PARAMETERS

Please describe your line in detail so that we can direct you the suitable product for your line configuration.

	<i>Line Parameter</i>
Line speed (m/min)	<i>Max 150</i>
Furnace type (conventional, infrared etc.)	<i>Conventional</i>
Primer furnace characteristic	
Length (m)	<i>50m</i>
Number of Zones	<i>5</i>
Finish furnace characteristic	
Length	<i>60m</i>
Number of Zones	<i>6</i>
Cooling system (air cooling, water cooling)	<i>Water cooling</i>
Primer Roll configuration (2/3, tray/nip feed, reverse/forward)	<i>2, nip feed, forward</i>
Backcoat Roll configuration (2/3, tray/nip feed, reverse/forward)	<i>2, nip feed, reverse</i>
Topcoat Roll configuration (2/3, tray/nip feed, reverse/forward)	<i>2, nip feed, reverse</i>
Pretreatment Type (chrome free, Cr ⁺³ , Cr ⁺⁶) * Please also give information about zinc amount	<i>Cr⁺³, Cr⁺⁶</i>
Substrate type (HDG, aluminium, galvalume)	<i>HDG</i>
Substrate thickness (mm)	<i>0.29-0.70</i>
Other information	