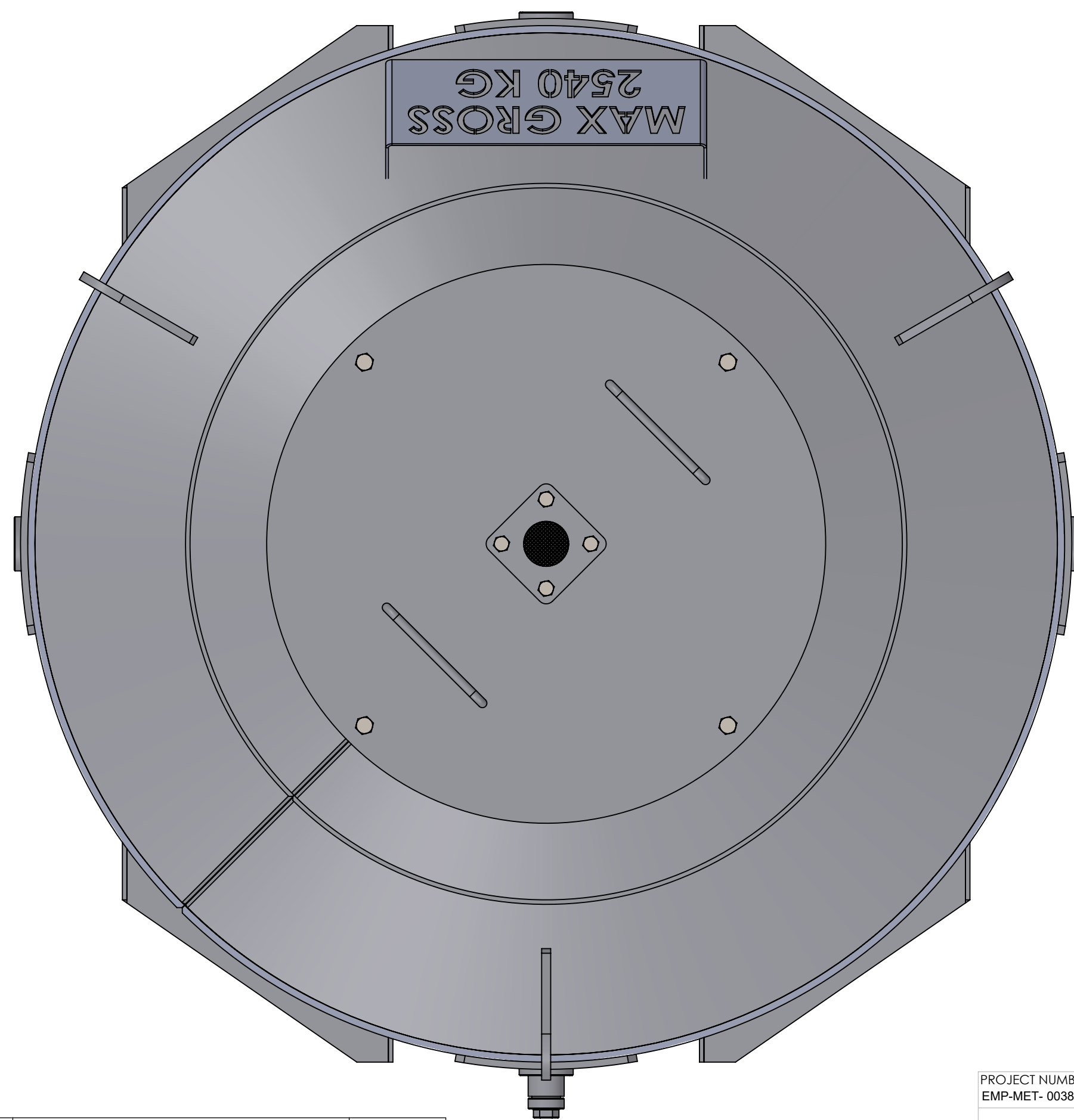
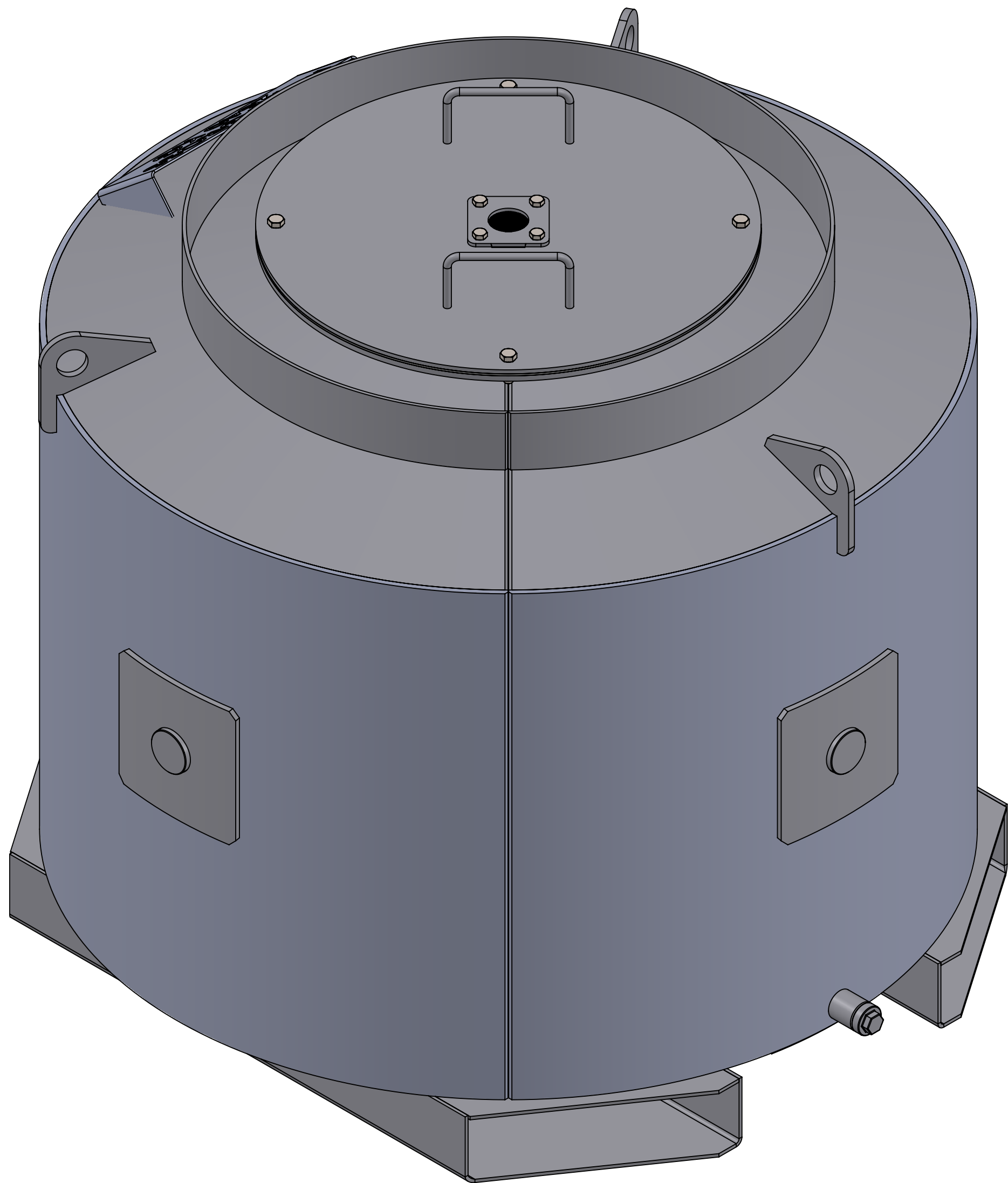
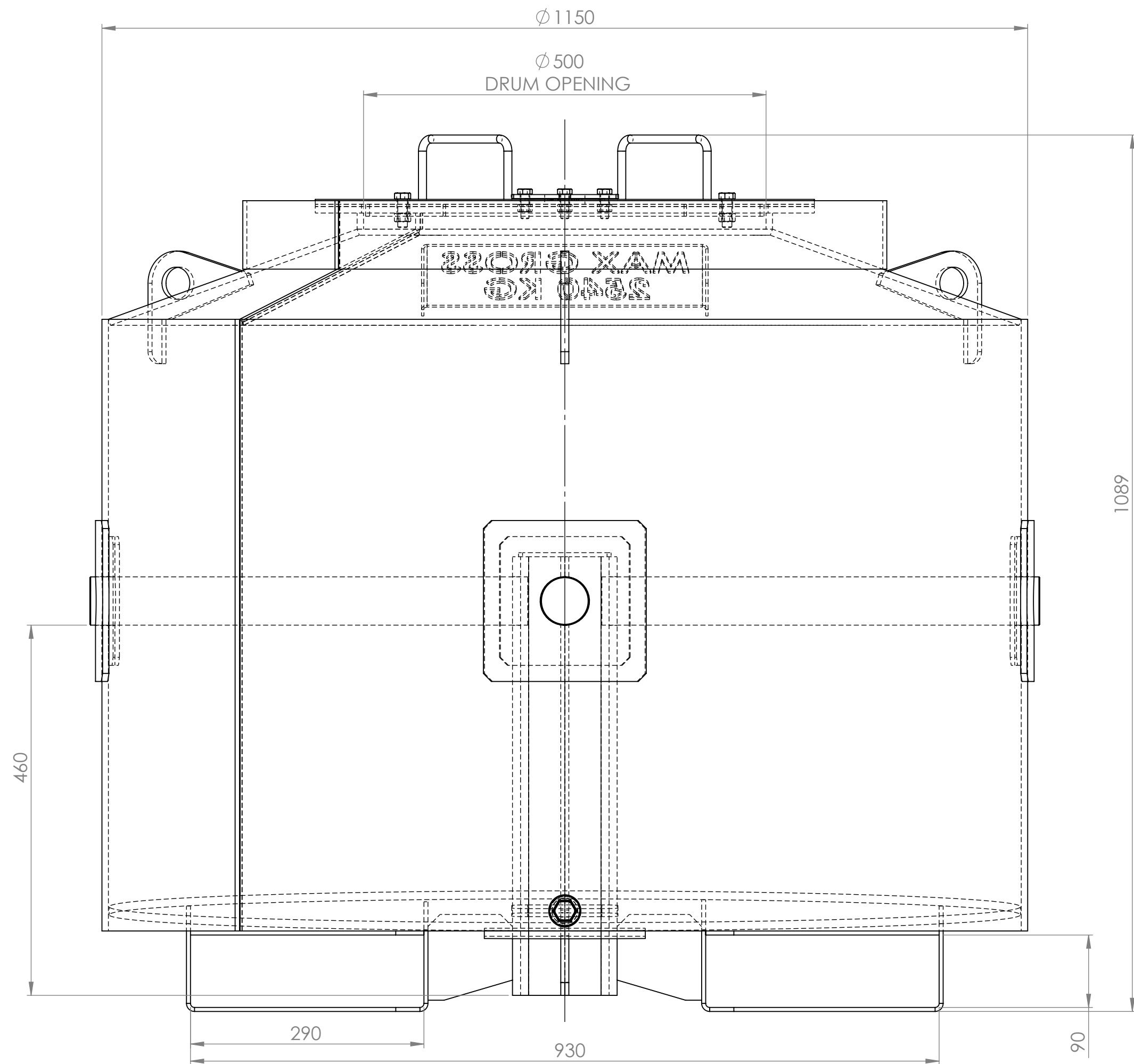
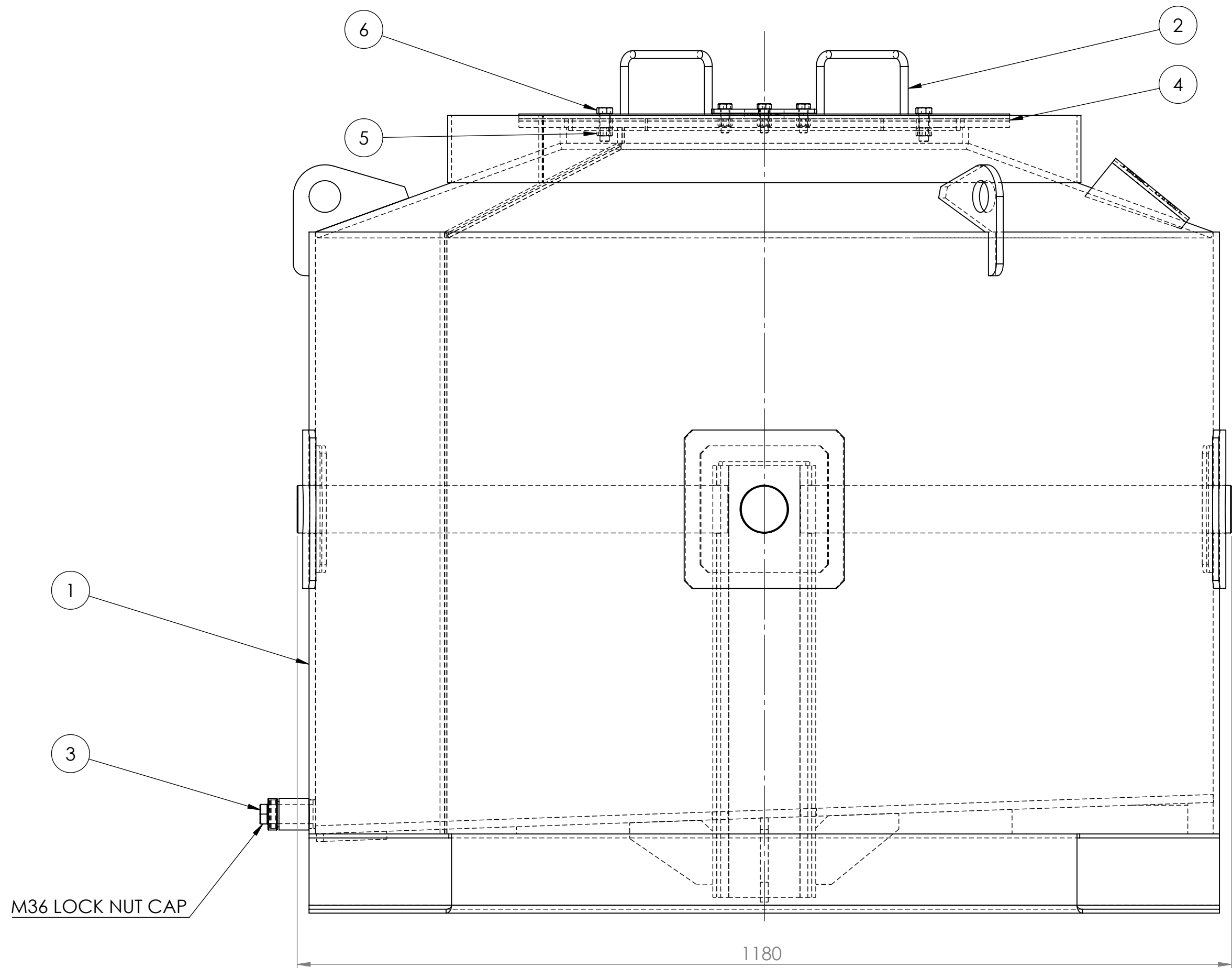




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EMP-MET-0038-5001_b Std Drum Sub Assy for Lead	Std Drum Sub Assy for Lead	1
2	EMP-MET-0038-6000 Std Lid Assy for Lead	Lid Standard Assy For Lead	1
3	EMP-MET-0038-5032 spout cover	Spout Cover Cap	1
4	EMP-MET-0038-5031 Lid Gasket	Lid Gasket Ring	1
5	Hexagon Nut ISO - 4032 - M12 - W - N		4
6	ISO 4018 - M12 x 35-WN		4

PROJECT NUMBER: EMP-MET- 0038		REVISION A		DATE 01/02/2013	FLAT PATTERN & LASER CUT PLATE DETAILS ADDED	ABP
MASS (kg)		DRAWN AJS		DATE 15/12/2014	ISSUED FOR MANUFACTURING	ABP
486.60		CHECKED PB		DATE 15/12/2014	DESCRIPTION	NAME
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS MACHINES 3 RD U.O.S UNMACHINED DIMENSIONS ± 0.25 HOLE CENTRES ± 0.25		SCALE: 1:5		FIRST ANGLE PROJECTION		
FABRICATED DIMENSIONS ANGLED DIMENSIONS ± 1° DIMENSIONS 0 TO 150 ± 1.0 DIMENSIONS 150 TO 500 ± 2.0 DIMENSIONS ABOVE 500 ± 3.0		COPYRIGHT ALL DRAWINGS AND DESIGNS IN THIS PUBLICATION ARE THE PROPERTY OF EMP TECHNOLOGIES LIMITED AND IS CONFIDENTIAL, NO PART OF THIS PUBLICATION MAY BE LOANED, REPRODUCED OR OTHERWISE COMMUNICATED TO A THIRD PARTY WITHOUT WRITTEN PERMISSION OF EMP TECHNOLOGIES LIMITED.		ALL RIGHTS RESERVED		
				PROJECT: MZR1500 DROSS RECYCLING MACHINE TMZ		
				TITLE: 1000 Tall x Ø 1150 Lead Drum With Lid Standard Drum Assy for Lead		
				DWG NO. MET - 0038 - M - 5000		
				REV B A1		



ALL WELDS TO CONFORM TO EN1011
MIG WELD (LOW HYDROGEN PROCESS)
ARC WELD (LOW HYDROGEN ELECTRODES)
ENSURE ALL WELDS ARE CONTINUOUS AND WATER TIGHT

FOR ITEMS 7 AND 8 (FORK POCKETS)
SEE OPTION 1 AND OPTION 2 FOR FABRICATION METHODS

[illegible]